

INSTRUCTIONS FOR USE

STEYR HS .50



**IMPORTANT -
READ BEFORE USE!**

WARNING:

Cleaning liquids or lubricants or insect repellents which contain solvents, may damage the synthetic parts of the weapon or even may damage them.

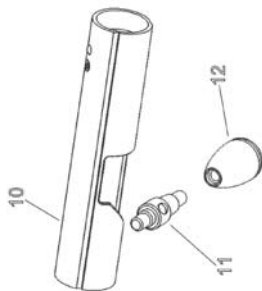
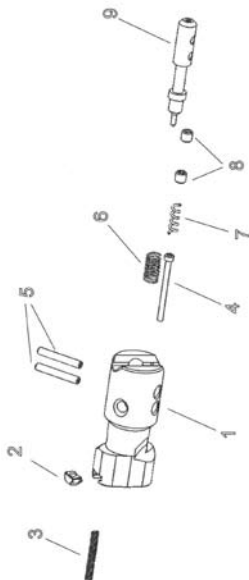
CAUTION!

Before unpacking and using the rifle read this Operator's manual; it will warn the owner/user against possible dangers that could be caused by misuse, which might lead to accidents. This manual will familiarize you with the rifle's function and safe handling characteristics.



Shown with optional optic

BOLT GROUP



MAINTENANCE NOTES:

PERSONAL NOTES:



STEYR ARMS, Inc.

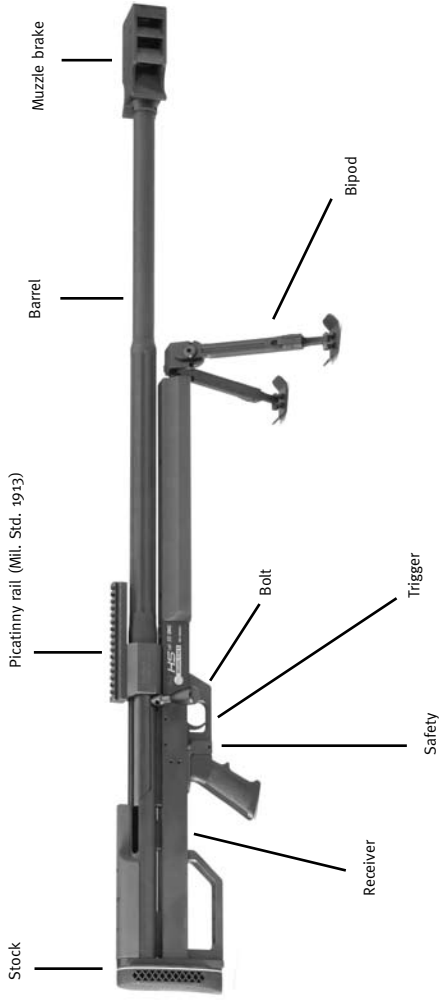
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11 PARTS LIST

ITEM	DENOMINATION	STANDARD	QUANTITY
1	BOLT BODY		1 pcs.
2	EXTRACTOR		1 pcs.
3	SPRING, EXTRACTOR		1 pcs.
4	EJECTOR		1 pcs.
5	ROLL PIN		2 pcs.
6	SPRING, FIRING PIN		1 pcs.
7	SPRING, EJECTOR		1 pcs.
8	SCREW		2 pcs.
9	FIRING PIN		1 pcs.
10	GUIDE TUBE SUB-ASSY.		1 pcs.
11	BOLT HANDLE		1 pcs.
12	HANDLE		1 pcs.

Dear Customer,

With the purchase of the repeating rifle manufactured by STEYR MANNLICHER, you have acquired a hunting rifle which meets the highest quality standards. This rifle has been conceived to state-of-the-art requirements of today's hunting sports. Unsurpassed performance, superb quality, optimum user comfort in handling, and long service life have been the parameters this new development has been designed for. With our thorough quality assurance system you can be sure to have acquired a top-brand product of outstanding quality. Please read this manual carefully to familiarize yourself with the function and operation of this firearm. After having done so, there is nothing left for us to do but wish you much pleasure in pursuing the noble art of hunting with your new rifle.

WARNING:

This rifle is designed for use only with high-quality, original factory-manufactured cartridges. Use of handloaded, reloaded, „remanufactured“ or other nonstandard ammunition may cause serious malfunctions which can pose a safety hazard to the shooter or to others.

INSTRUCTIONS FOR USE

STEYR HS .50

This manual and the warnings contained herein must be read and understood before using your rifle. This manual familiarizes the user with the function and the handling of the STEYR HS .50, and warns of the potential dangers of misuse that may lead to accidents or injuries. This manual should always accompany this firearm, and be transferred with it upon change of ownership, or when the firearm is loaned or presented to another person. THIS MANUAL IS NOT A SUBSTITUTE FOR A FIREARMS SAFETY COURSE.

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DECLARATION OF CONFORMITY



CERTIFICATE

DNV ZERTIFIZIERUNG UND UMWELTGUTACHTER GMBH

certifies that the company



STEYR MANNLICHER GmbH & Co.KG

Ramingtal 46

A-4442 Kleinraming

with the plant location

Betriebsgebiet West 10

A-3352 St. Peter in der Au

has established a

quality management system
in conformity with

EN ISO 9001 : 2000

This Certificate is valid for:

**Development, manufacture and distribution of
hunting guns and law enforcement arms**

Further clarifications regarding the scope of this certificate and the applicability of EN ISO 9001 : 2000 requirements may be obtained by consulting the certified company.

This Certificate is valid until:
2009-05-31

Certificate-Registration-No.:
CERT-13176-2003-AQ-ESN-TGA

Essen, 2006-08-23

N. Kim
Manager

Stand 08/01 E DNV 14020/1.1



TGA-ZM-004/92-00

Essen, 2006-08-23

T. Beck
Technical Support

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1 SPECIAL NOTES AND WARNINGS

INTRODUCTION

CAUTION

The higher level of preparedness, required of law enforcement and military personnel, may override several of the following safety instructions. To provide safety while operating at a high level of preparedness, properly oriented and periodic training, which emphasizes safe tactical procedures, is recommended.

WARNING

FAILURE TO ADHERE TO SAFETY INFORMATION AND SAFETY INSTRUCTIONS IN THIS MANUAL COULD RESULT IN PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

CAUTION

Prior to loading and firing the rifle, carefully read this manual, which gives advice on the proper handling and functioning of this STEYR firearm. Your safety and the safety of others depend on your compliance with the advice, adoption, development and constant employment of SAFE FIREARMS HANDLING PRACTICES.

IF UNFAMILIAR WITH FIREARMS, SEEK ADDITIONAL ADVICE THROUGH SAFE HANDLING COURSES CONDUCTED BY YOUR NRA REPRESENTATIVE, LOCAL GUN CLUB, LAW ENFORCEMENT AGENCY, STATE WILDLIFE AGENCY, APPROVED INSTRUCTORS, OR SIMILAR QUALIFIED ORGANIZATIONS.

CAUTION

ANY ROUND IN THE CHAMBER WILL BE DISCHARGED UPON PULLING THE TRIGGER. THEREFORE THE USER SHOULD NEVER LEAVE THE STEYR HS .50 LOADED OR UNATTENDED. ALWAYS VERIFY THAT THE RIFLE IS UNLOADED AND THE CHAMBER

IS EMPTY BEFORE FIELD STRIPPING OR CLEANING THE FIREARM.

WARNING

IF THE STEYR HS .50 OR ANY FIREARM IS CARELESSLY OR IMPROPERLY HANDLED, THE USER COULD CAUSE AN UNINTENTIONAL DISCHARGE, WHICH COULD RESULT IN DEATH, SERIOUS INJURY AND/OR PROPERTY DAMAGE.

SAFETY INSTRUCTIONS

We want you to enjoy shooting your STEYR HS .50 safely. You may be an experienced safe shooter or a novice, but you **MUST** read and become familiar with the safety procedures in this manual. **READ THIS ENTIRE MANUAL CAREFULLY.** It is essential to follow the safety instructions for your safety and the safety of others.

WARNING

THEREFORE EXTRA CARE AND STRICT ADHERENCE TO THE SAFETY INSTRUCTIONS AND OTHER INSTRUCTIONS CONTAINED IN THIS MANUAL BY THE FIREARM USER IS MANDATORY FOR MINIMIZING THE RISK OF ACCIDENTS. HOWEVER, LIKE ANY OTHER MECHANICAL DEVICE, WHEN SUBJECTED TO EXTREME FORCES NOT NORMALLY ENCOUNTERED IN SPORTING, LAW ENFORCEMENT OR MILITARY USE, PART FAILURE COULD OCCUR. THE PROPER AND SAFE FUNCTION OF THIS RIFLE IS BASED ON THE PREMISE THAT PARTS ARE NOT ALTERED OR MODIFIED, AND THE STEYR HS .50 IS USED FOR ITS INTENDED PURPOSE.

WARNING

In case any of the STEYR HS .50 safeties become ineffective for any reason; the DANGER of an unintentional discharge exists. STOP USING THE RIFLE IMMEDIATELY AND UNLOAD IT. MAKE SURE THE STEYR HS .50 IS PROPERLY REPAIRED AND CHECKED BY A STEYR AUTHORIZED TECHNICIAN BEFORE ATTEMPTING TO FIRE THE RIFLE.

GENERAL PRECAUTIONS

- 1 ALWAYS HANDLE THE STEYR HS .50 AS IF IT WERE LOADED, IN ORDER TO ELIMINATE ACCIDENTAL DISCHARGE.
- 2 ALWAYS POINT YOUR STEYR HS .50 IN A SAFE DIRECTION, AND NEVER POINT AT ANYTHING YOU DO NOT INTEND TO SHOOT.
- 3 WHEN HANDLING THE STEYR HS .50, ALWAYS CHECK AND VERIFY FOR YOURSELF THAT THE RIFLE IS UNLOADED.
- 4 ALWAYS CHECK THE BARREL AND TRIGGER MECHANISM, AND CLEAR ANY OBSTRUCTION BEFORE FIRING THE STEYR HS .50.
- 5 NEVER PULL THE TRIGGER OR PUT YOUR FINGER INSIDE THE TRIGGER GUARD UNTIL THE RIFLE IS POINTED IN A SAFE DIRECTION, AND YOU ARE READY TO FIRE.
- 6 STORAGE: UNLOAD THE RIFLE AND VERIFY THAT THE CHAMBER IS EMPTY. STORE THE RIFLE IN A SAFE AREA OUT OF THE REACH OF ANYONE NOT CAPABLE OF HANDLING THE RIFLE SAFELY.
- 7 BEWARE OF RICOCHET, AND DO NOT AIM OR FIRE THE RIFLE AT WATER SURFACES OR HARD SURFACES SUCH AS ROCK OR METAL.
- 8 ALWAYS BE SURE THAT WHEN FIRING THE RIFLE, THE BACK-STOP IS CAPABLE OF STOPPING THE BULLET FROM RICOCHET OR COMPLETE PENETRATION.

- 9 ALWAYS BE ABSOLUTELY SURE OF YOUR TARGET AND BEYOND BEFORE PULLING THE TRIGGER. A BULLET CAN CONTINUE THROUGH AND PAST THE TARGET FOR UP TO 4 MILES.
- 10 WHEN FIRING AT A RANGE OR IN A GROUP, ALWAYS HAVE A COMPETENT PERSON RESPONSIBLE FOR FIRING AND RANGE SAFETY, IN ORDER TO PREVENT ACCIDENTS.
- 11 WHEN CARRYING A FIREARM IN PUBLIC OR ON THE RANGE, MAKE SURE THE RIFLE IS UNLOADED, THE BOLT IS OPEN, THE CHAMBER VISIBLY EMPTY, AND THE BARREL IS POINTED IN A SAFE DIRECTION. WHEN LOADING THE RIFLE FOR FIRING, MAKE SURE THE BARREL IS POINTED DOWN RANGE AND IN A SAFE DIRECTION.
- 12 NEVER LEAVE YOUR RIFLE UNATTENDED. A CHILD, THINKING THE RIFLE IS A TOY, OR A PERSON NOT FAMILIAR WITH BASIC FIREARMS SAFETY RULES, CAN ACCIDENTALLY FIRE THE RIFLE.
- 13 NEVER USE YOUR RIFLE IF IT FAILS TO FUNCTION PROPERLY. NEVER FORCE A JAMMED ACTION CLOSED, BECAUSE THE JAMMED CARTRIDGE MAY EXPLODE.
- 14 WHEN TRANSPORTING YOUR RIFLE, MAKE SURE IT IS UNLOADED.
- 15 FAILURE TO FIRE: ALWAYS HOLD THE RIFLE FIRMLY, KEEPING IT POINTED IN A SAFE DIRECTION, FOR AT LEAST 1 MINUTE. IF A HANG FIRE (SLOW IGNITION) HAS OCCURRED, THE ROUND WILL FIRE WITHIN 1 MINUTE. IF THE ROUND HAS NOT FIRED, EJECT THE ROUND, AND EXAMINE THE PRIMER FOR FIRING PIN INDENT. IF THE PRIMER STRIKE IS LIGHT, OFF CENTER, OR NON-EXISTENT, HAVE THE RIFLE EXAMINED BY A COMPETENT GUNSMITH. IF THE FIRING PIN INDENT ON THE PRIMER APPEARS NORMAL (COMPARED WITH PREVIOUSLY FIRED ROUNDS), AS-

SUME FAULTY AMMUNITION. KEEP A MISFIRED ROUND SEPARATE FROM ALL OTHER AMMUNITION.

NOTE: DISPOSE OF MISFIRED AMMUNITION IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS.

- 16 NEVER FIRE YOUR RIFLE NEAR AN ANIMAL. THE ANIMAL COULD BECOME STARTLED AND CAUSE DAMAGE TO ITSELF OR OTHERS.
- 17 NEVER WALK, CLIMB, OR FOLLOW A COMPANION WITH A LOADED FIREARM.
- 18 NEVER HANDLE A FIREARM WHILE USING ALCOHOL, DRUGS OR ANY SUBSTANCE THAT CAN IMPAIR YOUR JUDGMENT OR VISION.
- 19 ALWAYS CHECK WITH YOUR DOCTOR TO VERIFY THAT IT IS SAFE TO HANDLE A FIREARM WHILE TAKING PRESCRIBED MEDICATION.
- 20 ALWAYS WEAR HEARING AND EYE PROTECTION WHILE FIRING YOUR RIFLE. LOSS OF HEARING AND EYESIGHT IS POSSIBLE, IF NOT PROTECTED.
- 21 ALWAYS VERIFY THAT YOUR RIFLE IS UNLOADED BEFORE CLEANING, STORING, TRANSPORTING, TRAVELING OR HANDING IT TO ANOTHER PERSON.
- 22 ALWAYS STAY CLEAR, AND KEEP OTHER PEOPLE CLEAR OF THE EJECTION PORT AREA; FIRED AND EJECTED CARTRIDGES CAN CAUSE INJURY. NEVER PLACE FINGERS IN THE EJECTION PORT, OR ON BOLT OR BARREL, DURING OR AFTER FIRING. THESE AREAS ARE HOT AND COULD CAUSE BURNS.

- 23 NEVER PLACE YOUR FINGER IN THE EJECTION PORT. INJURY COULD OCCUR IF THE BOLT IS ACCIDENTALLY CLOSED.
- 24 ONLY USE HIGH QUALITY, COMMERCIALY MANUFACTURED AMMUNITION IN EXCELLENT CONDITION, AND IN THE CORRECT CALIBER DESIGNATED FOR THE RIFLE YOU ARE FIRING. USE OF RELOADED AMMUNITION WILL VOID ANY FACTORY WARRANTY, BECAUSE THERE ARE NO MEANS AVAILABLE TO VERIFY THAT INDUSTRY PRODUCTION STANDARDS (SAAMI/CIP) ARE ADHERED TO. RELOADS COULD EXCEED THE LOADING LIMITS SET BY THE INDUSTRY, AND THEREFORE COULD BE UNSAFE TO FIRE.
- 25 THE STEYR HS .50 SHOULD NEVER BE FIRED WITHOUT SIGHTS.
- 26 NEVER PULL THE TRIGGER BEFORE THE BOLT IS IN ITS MOST FORWARD AND LOCKED DOWN POSITION.

CAUTION

NEVER load the STEYR HS .50 until you are familiar with all safety precautions and you are ready to fire.

SPECIAL PRECAUTIONS CONCERNING CHILDREN

Always store your STEYR HS .50 rifle and ammunition separately. Keep both locked, out of sight, and out of the reach of children.

2. GENERAL DESCRIPTIONS

The Steyr Heavy Sporting Rifle model HS .50 is a single shot rifle which has been designed to meet the special requirements of precision shooters and law enforcement. The accuracy of the rifle is very impressive. In order to take full advantage of the performance capabilities of the rifle, use only the highest quality ammunition.

The straight stock design, heavy match barrel and highly efficient muzzle brake, allow for precise and comfortable shooting of the HS .50 cal rifle.

The top mounted Picatinny rail (Mil. Std. 1913) allows for the quick and easy mounting of various optics or other aiming devices.

The rifle is supplied with:

- A light and rugged - adjustable bipod



Shown with optional optic

3. MAIN FEATURES

3.1 Barrel/Receiver

The cold hammer forged barrel is screwed into the locking bushing to build a firm unit. Mounted on top is a Picatinny type rail to accept optics/mounts. A highly effective muzzle brake is screwed on the end of the barrel, and secured in place with a locking nut.



3.2 Trigger system

The trigger is a 2-stage type trigger, non-adjustable, and preset for trigger travel and weight of pull.

3.3 Safety

The 2-position rotating safety is easy to handle and acts directly on the trigger blocking if it is in the “SAFE” position (red dot NOT visible). When the bolt is pulled back the trigger can not release the hammer due to an internal automatic safety catch.

3.4 Bolt

The smooth cylindrical bolt has a front locking system consisting of 2 strong locking lugs to guarantee the utmost safety for the shooter.



The sturdy, ergonomically shaped bolt handle is screwed on to the bolt body and allows for difficult unloading and loading. The opening angle is 90 degrees.

3.5 Stock

The stock is constructed of rugged aluminum and solid profiles. The pistol grip allows for a relaxed shooting position. The ergonomic design is suitable for right hand users only. The stock is impact resistant, and easy to clean.



The butt pad cushion helps reduce the felt recoil of the rifle. The front forearm of the stock is equipped with a device which accepts the furnished bipod. The bipod is adjustable for elevation.

The forearm, with its wide flat base, enables a solid rest when shooting off sand bags (w/o bipod).

4. TECHNICAL DATA

Calibre	50 Browning (12,7x99)
Length Overall	57,1inch/1450 mm
Height, excl. rifle scope	8,07inch/205 mm
Height, incl. rifle scope	11,42inch/290 mm
Width	4,13inch/105 mm
Barrel length	35,43inch/900 mm
Number of grooves	8
Twist length, 1 turn right in	15inch/380mm
Weight, excl. scope	~ 26,24lb/11,9 kg
Weight, incl. scope	~ 28,66lb/13,0 kg
Trigger pull	~ 5,5lb/25 N



Shown with optional optic

5. PREPARING THE WEAPON

5.1 Transport and packing

When accepting an assembled rifle, ALWAYS treat it as if it is loaded and ready to fire. Check to determine if the rifle is loaded, if it is, carry out the unloading procedure (see paragraph 6.3).

To prepare the rifle for firing, the following procedures must be followed.

5.2 Empty-chamber inspection

Verify that no cartridge or empty case is located in the chamber.



Rifle shown with optional optic

5.3 Cleaning of chamber and bore

- Open the bolt and verify that the rifle is UNLOADED.
- Check barrel and chamber for obstructions.

When cleaning the bore, use cleaning rod or cleaning cord with wick holder.

Insert the cleaning cloth in the wick holder and pull through from the chamber to the muzzle.



Clean the chamber with a dry cloth: using cleaning cord or cleaning rod. Use a cloth to wipe off protective oil from metal parts.

NOTE: Before shooting, ensure that the inside of the barrel and chamber have no obstructions, such as, cleaning patches or other cleaning items, and that the chamber is wiped dry.

5.4 Mounting of the scope

Check if clamping levers are loose – place the rear scope base on its most rear position on the mounting rail and slide it to its foremost position and tighten the clamp screws. Check if affixed properly by trying to pull the scope rearward.



- completely loosen the 3 nuts
- put the unit on the rail at the preferred distance from you eye
- make sure that the 3 crossbolts are in contact with corresponding surfaces of the slots
- tighten all 3 screws with special wrench (blue)

6. HANDLING

Important notes concerning the handling of the rifle:

- Use only commercially available high quality ammunition of the correct caliber.
- ALWAYS, when handling the rifle, keep the muzzle pointed in a safe direction.
- ALWAYS keep your finger off the trigger and out of the trigger guard when handling the rifle.
- Disengage the safety ONLY when you are ready to fire the rifle.
- Unload the rifle immediately after using.
- Avoid the immersion of sand, dust, mud or water into the action or barrel. Keep your rifle clean.

WARNING:

Do not dry fire the rifle without a dummy round in the chamber! Serious damage or breakage of internal parts can result and make the rifle inoperable.

6.1 Loading the weapon

- Open the bolt and move to the rear (1).
- Make sure that the bore and chamber are free of obstructions (2).
- Take a cartridge and place it correctly in front of the bolt (3).
Insert the round into the chamber.
- Close the bolt, moving the bolt forward and rotating it downward, until it is in most downward and locked position (4).





Make the rifle safe by sliding back the safety catch lever with the right index finger – red dot is NOT visible.



6.2 Firing

- Aim at your intended target.
- Disengage the safety by pushing inward on the safety lever with your trigger finger – red dot is now visible.
- Pull the trigger
- Make the rifle safe by putting the safety in the safe position (red dot NOT visible).



CAUTION!

Make sure to wear proper hearing and eye protection.

Be aware that the muzzle blast can blow sand, dust and small stones, etc. off the ground in all directions.

6.3 Unloading the weapon



- Open the bolt with the right hand, raising the bolt handle and moving rearward, and ejecting the cartridge. This can be a forceful upward push with the palm of the hand, which may be necessary to create the primary extraction of a sticky cartridge case.
- Verify that the chamber is empty.
- Close the bolt again and pull the trigger.
- Set the rifle on "SAFE".

Caution:

The rifle is not empty, uncocked and safe. It has to be noted that the unloading procedure has to be carried out whenever ammunition is used in relation with the rifle.

7. FIELD STRIPPING

Conduct a safety check by carrying out the unloading procedure.

7.1 Detaching the scope

Unscrew the 3 clamp screws with the proper wrench/ tool until the unit can be tilted and lifted from the rail.



7.2 Removing the barrel and bolt

- Unload the rifle (see paragraph 6.3 until release safety).
- **Open the bolt and move to the rear.**
- Unscrew the two main screws holding the barrel until the barrel is free.
- Remove the barrel from the receiver.
- Move the bolt forward, removing it from the front of the receiver housing.



Note:

Further disassembling of the weapon should only be carried out by a trained firearms technician.

7.3 Reassembling

- Replace bolt in the receiver housing.
- Replace the barrel into the proper position on the receiver.
- Tighten the two, joining the barrel and receiver, with moderate force (looseness of the screws will affect accuracy).

8. ACCESSORIES**Adjustable bipod**

8.1 Bipod

Mounting the bipod

Slide the bipod base over the protruding bolt until the lever catches the base piece and “clicks” into place.

To remove it, simply depress the lever and pull the base forward.



9. MAINTENANCE

Careful treatment and proper maintenance will ensure that your STEYR HS .50 will remain in excellent condition even after years of continuous use.

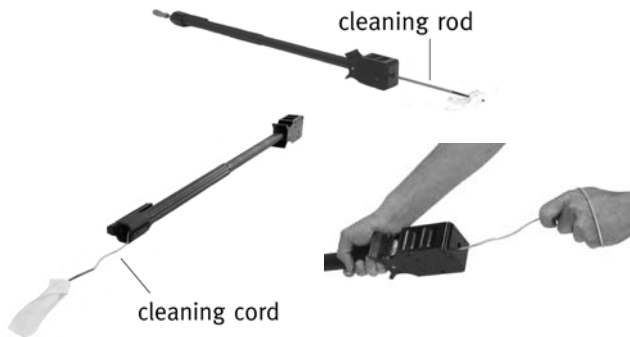
Bore and chamber

After each shooting, clean the bore and the chamber from the rear with gun oil or gun grease.

Always use a suitable cleaning cord or cleaning rod of the proper caliber. Apply oil to the bristle brush, attach it to the cord or rod and pull through. Allow oil to stay in the barrel for approximately 10 minutes.

Apply oil to the copper brush and pull through. Next, attach the wick holder and pull patch/cloth through bore. With new patch/cloth continue until patch/cloth comes out clean. The chamber can be cleaned using brush or wooden rod with oil and cloth.

For field use (gun assembled) clean the barrel with the cleaning cord/brush from rear to muzzle.





External metal surfaces

Proper care of external metal surfaces is particularly important in humid weather or if the metal surfaces have come in contact with perspiring parts of your body.

Always check before and after shooting, that all screws are tight (bolt handle, scope mounts and barrel).

In order to secure screws, use Loctite 648 or 243 (sparingly).

10. DEALING WITH STOPPAGES

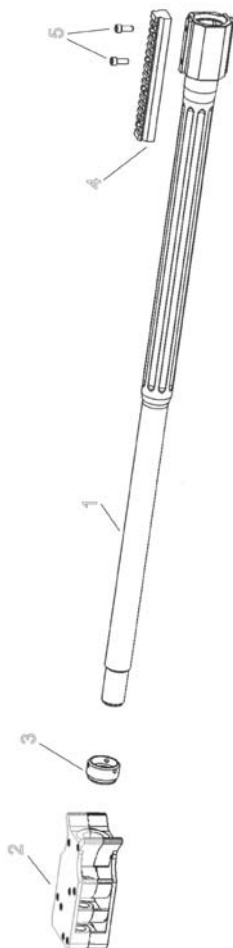
If the STEYR rifle is kept clean and given proper care it will function very reliably. Nevertheless if jams occur, follow this procedure:

- Keep the STEYR rifle pointed in a safe direction.
- Put the STEYR rifle on safe.
- Pull back bolt entirely, in order to throw out jammed cartridge.
- Be sure there is no obstruction in the barrel before attempting to chamber another cartridge.
- Push forward the bolt.
- Load again and continue shooting.

If there is a jam again, unload the STEYR rifle and have it checked by a qualified gunsmith.

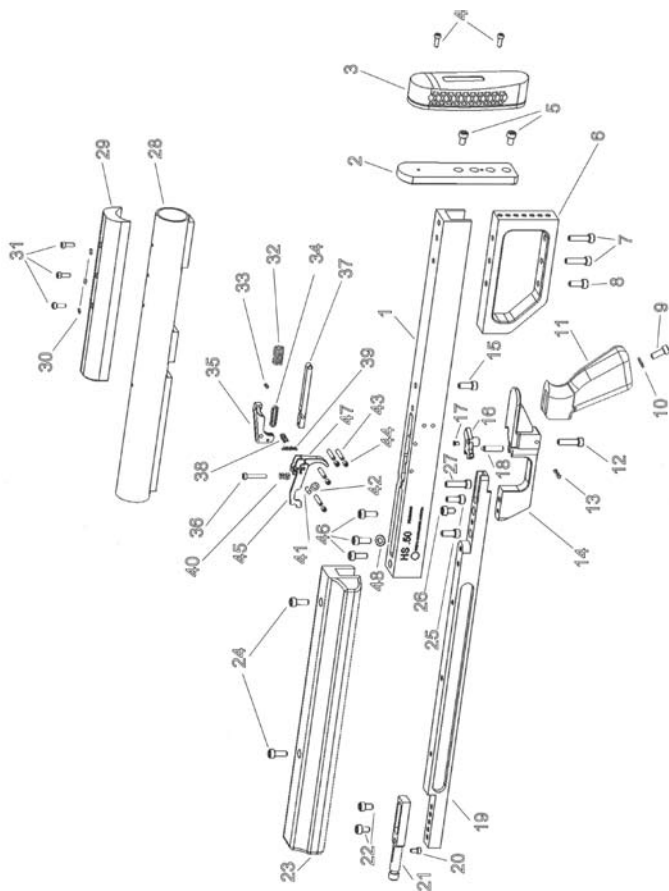
No.	Nature of blockage	Cause	Remedy
1	Failure to feed cartridge	a) Cartridge not properly inserted	Load new clean Cartridge
		b) Chamber fouled	Clean chamber
		c) Cartridge damaged	Load new cartridge, inspection
2	Bolt cannot be locked	a) Chamber or bolt fouled	Clean chamber and bolt
		b) Defective cartridge	Load new cartridge
3	Cartridge did not ignite	Defective cartridge	Wait 1 minute in firing position, unload, then reload a new cartridge
		a) primer punctured: misfire	
		b) Firing pin defective or broken (primer not, or insufficiently punctured)	Wait 1 minute in firing position, unload, and inspect the rifle. Replacement of the firing pin by a qualified gunsmith only.
4	Cartridge case is not extracted	c) Trigger mechanism defective	Wait 1 minute in firing position, unload. Inspection and repairing by a qualified gunsmith only.
		Extractor defective	Extractor replaced by a qualified gunsmith
5	Cartridge case is extracted, but ejected faultily or not at all	Ejector fouled or defective	Ejector replaced by a qualified gunsmith

BARREL GROUP



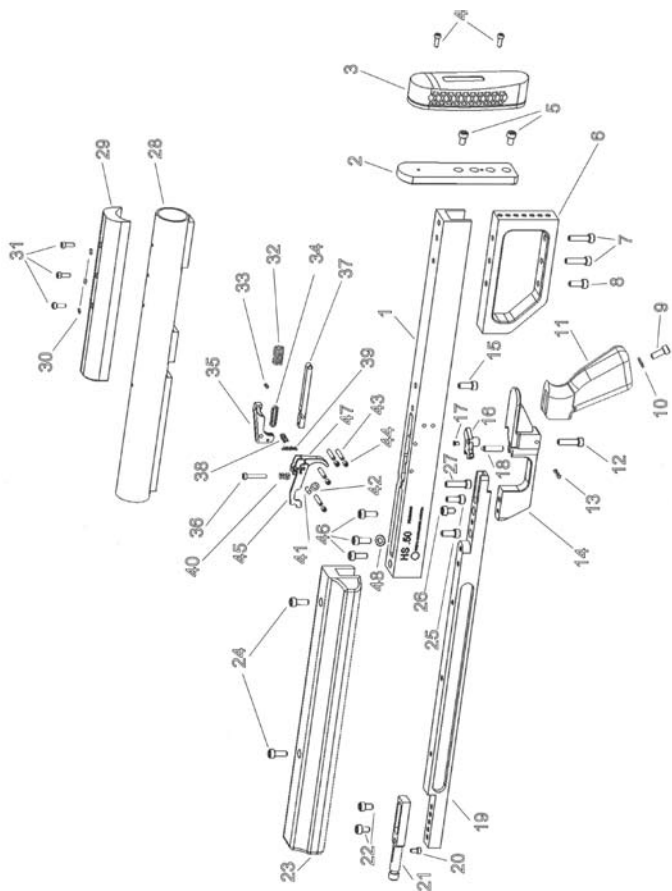
11 PARTS LIST

ITEM	DENOMINATION	STANDARD	QUANTITY
BARREL GROUP			
1	BARREL SUB-ASSY.		1 pcs.
2	MUZZLE BRAKE		1 pcs.
3	LOCKING NUT		1 pcs.
4	PICATINNY RAIL (Mil. Std. 1913)		1 pcs.
5	SCREW		2 pcs.



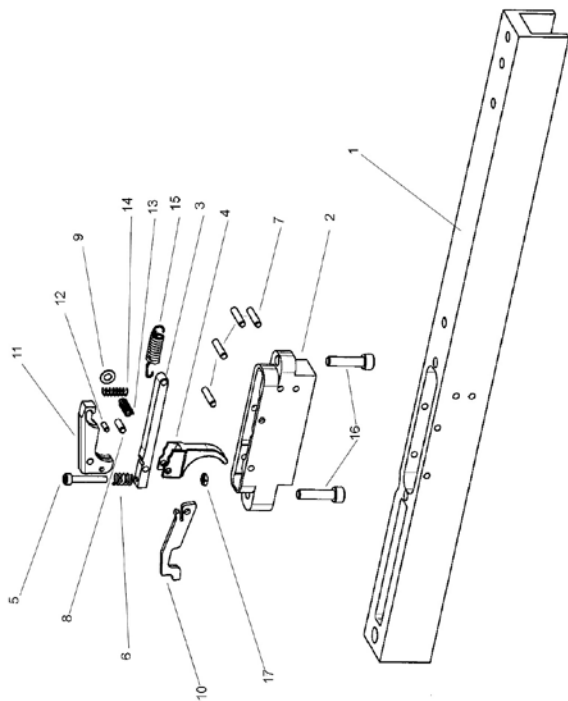
11 PARTS LIST

ITEM	DENOMINATION	STANDARD	QUANTITY
1	HOUSING TRIGGER		1 pcs.
2	HOLDER BUTT PLATE		1 pcs.
3	BUTT PLATE		1 pcs.
4	SCREW		2 pcs.
5	SCREW		2 pcs.
6	STOCK		1 pcs.
7	SCREW		2 pcs.
8	SCREW		1 pcs.
9	SCREW		1 pcs.
10	WASHER		1 pcs.
11	HANDGRIP		1 pcs.
12	SCREW		1 pcs.
13	ROLL PIN		1 pcs.
14	TRIGGER GUARD		1 pcs.
15	SCREW		1 pcs.
16	SAFETY		1 pcs.
17	SCREW		1 pcs.
18	SNAP-IN LOCKING		1 pcs.
19	HOUSING FRONT PART		1 pcs.
20	SCREW		1 pcs.
21	STUD BIPOD		1 pcs.
22	SCREW		2 pcs.
23	FOREARM		1 pcs.
24	SCREW		2 pcs.
25	SCREW		2 pcs.
26	SCREW		1 pcs.
27	SCREW		1 pcs.
28	TUBE HOUSING SUB-ASSY.		1 pcs.



ITEM	DENOMINATION	STANDARD	QUANTITY
29	CHEEK PIECE		1 pcs.
30	O-RING		3 pcs.
31	SCREW		3 pcs.
32	SPRING		1 pcs.
33	ROLL PIN		1 pcs.
34	LINK		1 pcs.
35	HAMMER		1 pcs.
36	SCREW		1 pcs.
37	SEAR		1 pcs.
38	SPRING		1 pcs.
39	SPRING		1 pcs.
40	SPRING		1 pcs.
41	PIN		1 pcs.
42	WASHER		1 pcs.
43	PIN		4 pcs.
44	SCREW		4 pcs.
45	SAFETY LEVER		1 pcs.
46	SCREW		1 pcs.
47	TRIGGER		1 pcs.
48	WASHER		1 pcs.

HOUSING WITH TRIGGER GROUP



11 PARTS LIST

ITEM	DENOMINATION	STANDARD	QUANTITY
HOUSING WITH TRIGGER GROUP			
1	HOUSING		1 pcs.
2	HOUSING TRIGGER		1 pcs.
3	SEAR		1 pcs.
4	TRIGGER		1 pcs.
5	SCREW		1 pcs.
6	SPRING		1 pcs.
7	PIN		1 pcs.
8	PIN		1 pcs.
9	WASHER		1 pcs.
10	SAFETY LEVER		1 pcs.
11	HAMMER		1 pcs.
12	ROLL PIN		1 pcs.
13	SPRING		1 pcs.
14	SPRING		1 pcs.
15	SPRING		1 pcs.
16	FRONT ACTION SCREW		1 pcs.
17	WASHER		1 pcs.

11 PARTS LIST

ITEM	DENOMINATION	STANDARD	QUANTITY
1	BIPOD GROUP		1 pcs.

